

**772 Arc Corded, 627 Arc Corded, 525 Arc:** 11.5" center to center. Manual Incline Calibration: cycle power with the motor plugged.

**750 Arc:** 10.5" center to center. Manual Incline Calibration: cycle power with the motor plugged.

**770 Arc, 771 Arc:** 10.5" center to center with the correct potentiometer setting. Check the potentiometer between the brown and blue measure which should be 3 kΩ. Auto Calibration: select the Cybex/Language Icon, press clear, 7, 7, 0, enter, select OEM Diags, select incline cal, press cal.

**625 Arc, 626 Arc:** 10.5" center to center with the correct potentiometer setting. Check the potentiometer between the brown and blue measure which should be 3 kΩ. Auto Calibration: get into diagnostic menu by pressing pause key several times, press the scan hold key and down for three seconds, scroll to pivot. Quick start key is active to start the incline cal.

**620A, 629A, 630A, 639A:** Auto Calibration: Get in to Test Mode by holding down any key for three seconds while pedaling. Press and release the "cal/hr" button until the upper displays will change to GRD/CAL. Press the up ^ or down button and this will toggle the lower display from "CuSt CAL" to "Auto CAL". Toggle until you display "Auto CAL". Press and release the Enter button – the lower display will change to "In CAL" and the calibration procedure will automatically begin. As calibration completes the number will stop incrementing and the upper displays will change to "GRD/CAL" and the lower displays "In CAL" will revert to numerals.

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**550T, 530T, 520T, 515T, 500T, 450T:** 12.5" center to center

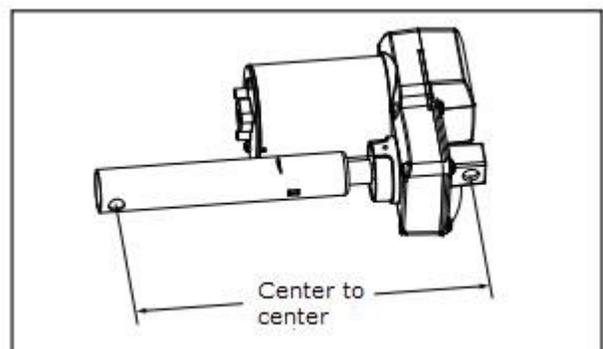
**750T:** 13.5" center to center

**625T, 770T, 525T:** 11.75" center to center

**790T:** 13.7" center to center

**425T, 445T, 455T:** 10.25" center to center

**610A, 619A, 600A:** 11.37" center to center



Manual Incline Calibration: operate unit at all levels.